



SKS Intrafuse Gas Tube



Thank you for buying the TAPCO SKS Intrafuse Gas Tube. Please note that this unit has been created to eliminate the inconvenience caused by the pin and clip associated with the wooden handguard. It has been designed to fit many different variations of the SKS and could require some minor filing to enable the lock lever to function. If you experience any difficulty with locking the tube in place, look at the lock lever, just in front of the rear sight assembly. If it appears to be unable to clear due to the tube blocking the lever, it will require a small amount of filing to clear. If this filing is necessary, we strongly recommend taking your rifle, these filing instructions, and the gas tube to a gunsmith for filing and installation. When filing the gas tube maintain the angle from the photo above. **The amount of material removed should be no more than the thickness of a dollar bill.** This step should be repeated until the lock lever engages. We recommend the use of a metal file instead of any type of mechanical grinder. If the gas tube is filed too much, or filed at an incorrect angle, the gas tube will be rendered useless. Filing this piece improperly will **VOID THE WARRANTY**, which is why we recommend taking it to a gunsmith for the modification and installation. If you choose to do this yourself, and you have any questions about the filing or the warranty, please call us **BEFORE** filing the gas tube.

Installation Instructions

1. To remove the handguard, pivot the small lever that is located on the right side of the rear sight housing up until the lower detent stops at the machined track on the sight housing. The gas tube assembly will now release from the rear sight housing. Sometimes a small screwdriver can be of assistance by prying under the tube at the rear location.
CAUTION: Do not pivot the lever past the lower detent. The operating rod is held in by the lever at this position, and is under great pressure by the operating rod spring. Moving the lever past the lower detent will cause the operating rod to fly out, which can lead to serious injury to anyone in the area.
2. Place the front of the gas tube onto the gas block and pivot the assembly down until it seats properly into the rear sight housing.
3. Pivot the locking lever down until the lower detent is all the way down at the bottom of the machined track.