



# SKS Magazine Installation

1. **Make sure your rifle is unloaded and there is no ammunition in the chamber.**

2. Place the rifle on “safe”.



3. Push the small button at the back base of the trigger guard; this will unlatch the trigger group. Pull the trigger group out of the rifle.



4. The magazine can now be removed by pulling the back of the magazine away from the receiver while pulling the bolt rearward, allowing the front of the magazine to pivot.



5. Reinstall the trigger group front first. The trigger group must be on “safe” to install. Be sure that the front locator pins are engaged properly with the receiver. Pivot the trigger assembly toward the rear latch. Firmly press the trigger group toward the receiver until it FULLY engages with the latch. The TAPCO magazine can now be inserted. **ALWAYS HAVE THE BOLT BACK WHEN INSERTING OR EXTRACTING MAGAZINES.**



The picture to the right shows how the original bolt of the SKS slides through the feeder lips on the magazine. If the magazine is removed while the bolt is forward the magazine will be damaged.



**Note:** In order for the magazine to fit properly in a wooden stock the magazine well on the stock may need to be enlarged slightly. The process should be done in steps, filing away small amounts of material and checking the magazine fit. This will ensure that the magazine’s fit is ideal.